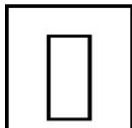


OTO Bodycoat Sea Wolf Blue

FOR PROFESSIONAL USE ONLY

Description

One-pack, water dilutable textured finish with excellent adhesion properties as well as high stone-chip and abrasion resistance.



Ready to spray



Apply 1-2 coats



Dry to handle:
30 minutes at 20°C



Use suitable respiratory protection

Akzo Nobel Car Refinishes recommends the use of a fresh air supply respirator.

Read complete TDS for detailed product information



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Description

One-pack, water dilutable textured finish with excellent adhesion properties as well as high stone-chip and abrasion resistance.

Products and additives

OTO Bodycoat Sea Wolf Blue

Basic Raw Materials:

Styrene butadiene acrylic resin.

Suitable substrates

- Steel
- Zinc-coated steel
- Aluminum
- All current Sikkens preparatory products *with the exception of washprimers*
- Existing finishes

Surface preparation



Use M700 to remove surface contamination.



Final sanding step P220/P320

- *Initial sanding steps may be executed with a coarser sanding grit.*
- *Respect a maximum 100 sanding grit step difference or less throughout the sanding procedure.*
- *For detailed surface preparation see TDS S8.06.02*

Mixing ratio by volume:

OTO Bodycoat Sea Wolf Blue comes ready for application by spray.
If desired, up to 5 % water may be added to obtain a finer texture.

Spray gun set / application pressure:



Spray gun

Air-fed Bodyschutz gun

Fluid tip-set-up

4-6 mm

Application pressure

2-3 bar at the gun air inlet

Pressure feed cup

1.7-2.2 bar at the spray gun air inlet

Application

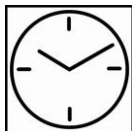
Apply one flowing coat



OTO Bodycoat Sea Wolf Blue

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Recoat time



At filmthickness of 80-250µm:

20°C

60°C

3 hours

30 minutes

Recoatable with

All current Sikkens topcoats

Film thickness

By using the recommended application
80-250µm.

Theoretical coverage

Ready for use mixture at 1 µm dry film thickness:

m²/liter
400

The practical material usage depends on many factors i.e. shape of the object, roughness of the surface, application techniques, pressure and application circumstances.

Cleaning of equipment

Sikkens Solvents or solvent borne Guncleaners.

VOC

The VOC content of this product in ready to use form is 25 g/liter RTS mixture

Product storage

Product shelf-life is determined when products are stored unopened at 20°C.
Avoid extreme temperature fluctuation.
Product shelf life data see TDS S9.01.02

AkzoNobel Car Refinish bv.

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Tel: +31(0)71308-6944

FOR PROFESSIONAL USE ONLY

IMPORTANT NOTE The information in this data sheet is not intended to be exhaustive and is based on the present state of our knowledge and on current laws: any person using the product for any purpose other than that specifically recommended in the technical data sheet without first obtaining written confirmation from us as to the suitability of the product for the intended purpose does so at his own risk. It is always the responsibility of the user to take all necessary steps to fulfil the demands set out in the local rules and legislation. Always read the Material Data Sheet and the Technical Data Sheet for this product if available. All advice we give or any statement made about the product by us (whether in this data sheet or otherwise) is correct to the best of our knowledge but we have no control over the quality or the condition of the substrate or the many factors affecting the use and application of the product. Therefore, unless we specifically agree in writing otherwise, we do not accept any liability whatsoever for the performance of the product or for any loss or damage arising out of the use of the product. All products supplied and technical advices given are subject to our standard terms and conditions of sale. You should request a copy of this document and review it carefully. The information contained in this data sheet is subject to modification from time to time in the light of experience and our policy of continuous development. It is the user's responsibility to verify that this data sheet is current prior to using the product.

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